

From Excel-based HFMEA towards myQA PROactive

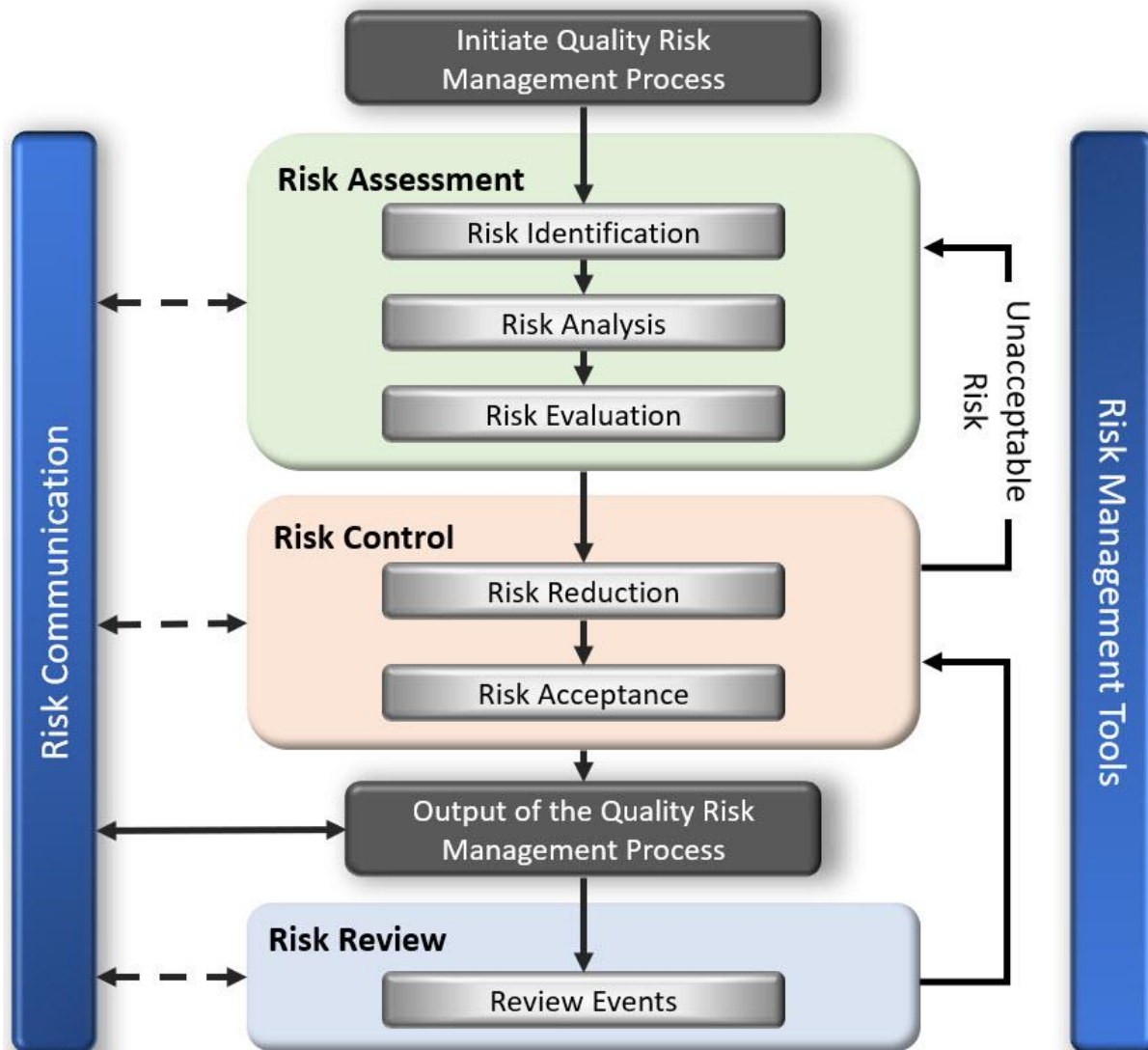
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Excel-based HFMEA experience

- Requirement for JCI accreditation
- Advised by quality team
 - Take source of risk into account
 - Work systematically
 - Multidisciplinary group
 - Analyze risks and define action points
 - Assign and review (!) action points

Risk management process



HFMEA for CT-simulator

- Pro-active:
 - room in renovation, CT to be installed
- 11 process steps, 363 risk sources
- Occurrence, severity and risk score:

| Frequency |
|-------------------------|
| Weekly |
| Monthly ($\geq 6x/y$) |
| Yearly ($< 6x/y$) |
| Less than once a year |

| Risk Matrix | | | | |
|-----------------------|--------------|-----------|----------|----------|
| | Catastrophic | Major | Moderate | Minor |
| Weekly | Very high | Very high | High | Low |
| Monthly | Very high | High | Low | Very low |
| Yearly | High | Low | Low | Very low |
| Less than once a year | Low | Very low | Very low | Very low |

| Severity | | |
|--------------|-----------------------------------|----------------|
| | Definition | Effective dose |
| Catastrophic | death or permanent serious injury | >2000 mSv |
| Major | permanent injury, not serious | 1000-2000 mSv |
| Moderate | temporary injury | 200-1000 mSv |
| Minor | no injury | 0-200 mSv |



Risk analysis

- Failure modes
 - High or Very high risk scores were analyzed
 - Eliminate, control or accept
 - low or very low risk but high in number and resolved easily
 - Eliminated
- Action points were defined
- Responsible persons were assigned
- No flow chart or fault tree analysis performed

Performed HFMEA in RT

- VersaHD (pro-active)
 - 11 process steps, 362 risk sources, 40 action points
- HDR afterloader
 - 11 process steps, 289 risk sources, 10 action points
- Review of CT-simulator after 5 year
 - Still 16 out of 45 open action points (!)
- TPS RayStation
 - 29 process steps, 527 risk sources, 142 action points
 - Time consuming !

Performed HFMEA outside RT

- Nuclear medicine, RX and connected departments :
 - To define number of required RPO
- Radiation safety hospital wide
 - All types of radiation risks
 - Radioactive waste
 - Patients nuclear medicine
 - Mobile RX machine
 - ...

National external audits

- Request to perform proactive risk analysis
- Not many departments have knowledge of RA
 - Do not know how to start or what to include
 - Radioprotection, uncontrolled access, fire safety,...
- Clear need for easier tool for (proactive) risk analysis

Request to test myQA[®] PROactive



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- Copy CT-sim HFMEA into the import file
 - Convert values for severity and occurrence into S-O-D table using TG100

| | Severity | | Occurrence |
|--------------|----------|-------------------|------------|
| Catastrophic | 9 | Weekly | 8 |
| Major | 7 | Monthly | 7 |
| Moderate | 5 | Less than 6x/year | 6 |
| Minor | 2 | Less than 1x/year | 3 |

- No preventions nor barriers added

| Step name | Substep name | Cause of failure | Failure Mode | Initial Preventions | Initial Barriers | Severity | Occurrence, initial | Detectability, initial | RPN, initial | Added Preventions | Added Barriers | Severity | Occurrence, mitigated | Detectability, mitigated | RPN, mitigated |
|-----------------------|--------------|--|------------------------|---------------------|------------------|----------|---------------------|------------------------|--------------|-------------------|----------------|----------|-----------------------|--------------------------|----------------|
| Wachttaal CT-sim | | door Simverpleegkundigen | patiënt wordt vergeten | | | 2 | 3 | 1 | | | | | | | |
| Wachttaal CT-sim | | doordat patiënt in verkeerde wachtzaal zit | patiënt wordt vergeten | | | 2 | 3 | 1 | | | | | | | |
| Wachttaal CT-sim | | patiënt sticht brand | brand thv wachtzaal | | | 7 | 3 | 1 | | | | | | | |
| Wachttaal CT-sim | | TV onbrandt | brand thv wachtzaal | | | 7 | 3 | 1 | | | | | | | |
| kleedkamer (omkleden) | | Medische redenen | vallen | | | 5 | 3 | 1 | | | | | | | |
| kleedkamer (omkleden) | | Doorgankelijkheid | vallen | | | 5 | 6 | 1 | | | | | | | |
| kleedkamer (omkleden) | | Te weinig comfort (houvast) | vallen | | | 5 | 6 | 1 | | | | | | | |

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| Processtap | Potentiële faalwijze | Potentiële oorzaken | Ernst | Kans | Risico score | Kritiek moment / controleerbaarheid / detecteerbaarheid | Doorgaan? |
|-----------------------|---------------------------|--|-------|------|--------------|---|-----------|
| | 6) Patiënt wordt vergeten | door Vervoer (extern/intern) | KI | Ja | ZL | | |
| | | door Simverpleegkundigen | KI | <Ja | ZL | | |
| | | doordat patient in verkeerde wachtzaal zit | KI | <Ja | ZL | | |
| | 7) Brand thv wachtzaal | patient sticht brand | Gr | <Ja | ZL | rookdetectoren werken niet | |
| | | TV ontbrandt | Gr | <Ja | ZL | brandtoestel defect of ontbrekend | |
| | | | | | | MW kent procedures niet | |
| Kleedkamer (omkleden) | 1) Vallen | Medische redenen | Ma | <Ja | ZL | | |
| | | Doorgankelijkheid | Ma | Ja | L | | |
| | | Te weinig comfort (houvast) | Ma | Ja | L | | |

| Step name | Substep name | Cause of failure | Failure Mode | Initial Preventions | Initial Barriers | Severity | Occurrence, initial | Detectability, initial | RPN, initial | Added Preventions |
|-----------------------|--------------|--|------------------------|---------------------|------------------|----------|---------------------|------------------------|--------------|-------------------|
| Wachtzaal CT-sim | | door Simverpleegkundigen | patiënt wordt vergeten | | | 2 | 3 | 1 | | |
| Wachtzaal CT-sim | | doordat patient in verkeerde wachtzaal zit | patiënt wordt vergeten | | | 2 | 3 | 1 | | |
| Wachtzaal CT-sim | | patient sticht brand | brand thv wachtzaal | | | 7 | 3 | 1 | | |
| Wachtzaal CT-sim | | TV ontbrandt | brand thv wachtzaal | | | 7 | 3 | 1 | | |
| kleedkamer (omkleden) | | Medische redenen | vallen | | | 5 | 3 | 1 | | |
| kleedkamer (omkleden) | | Doorgankelijkheid | vallen | | | 5 | 6 | 1 | | |
| kleedkamer (omkleden) | | Te weinig comfort (houvast) | vallen | | | 5 | 6 | 1 | | |

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- severity, occurrence and detectability
 - Something to get used to work with
 - But helpful explanation available in software

Edit failure mode

Name *
patiënt is afwezig

Cause *
Verwarde patiënt

Step *
Wachttaal CT-sim

Effect
workflow verstoord

Severity *
2 Inconvenience

Occurrence *
6

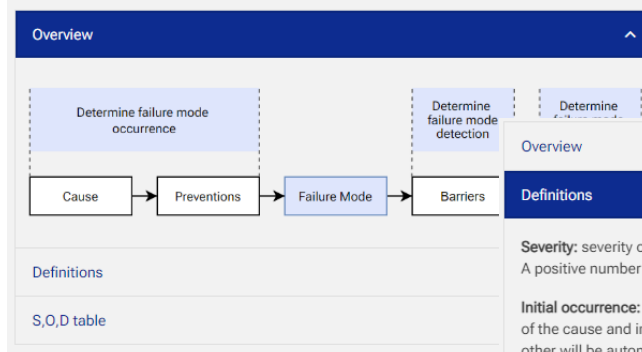
Detectability *
1

Pocc,i (%) *
0.5

Pmiss,i (%) *
0.01

Initial prevention *
begeleiden van patiënt volgens...

Initial barrier *
arts vermeld "verward" in asse...



Definitions

Severity: severity of failure mode effect. A positive number ranging from 1 to 10 (see scales table).

Initial occurrence: it reflects the likelihood or frequency that the failure mode occurs, in view of the cause and initial prevention in place. You can define one of these parameters (the other will be automatically calculated):

- Occurrence score O_i : a positive number ranging from 1 to 10 (see scales table).
- $P_{occ,i}$ (%): probability that the failure mode occurs during the execution of the step/sub-step.

Initial detectability: it reflects the likelihood that the failure is detected after occurrence, before it generates an adverse effect. It depends on the initial barrier in place. You can define one of these parameters (the other will be automatically calculated):

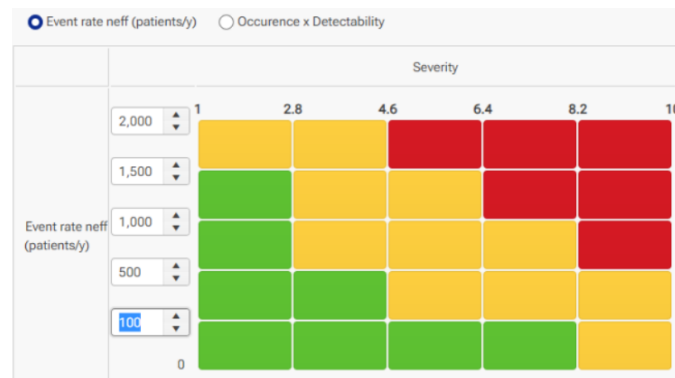
- Detectability score D_i : a number ranging from 1 to 10 (see scales table).
- $P_{miss,i}$: conditional probability that the failure mode occurs and remains undetected.

S,O,D table

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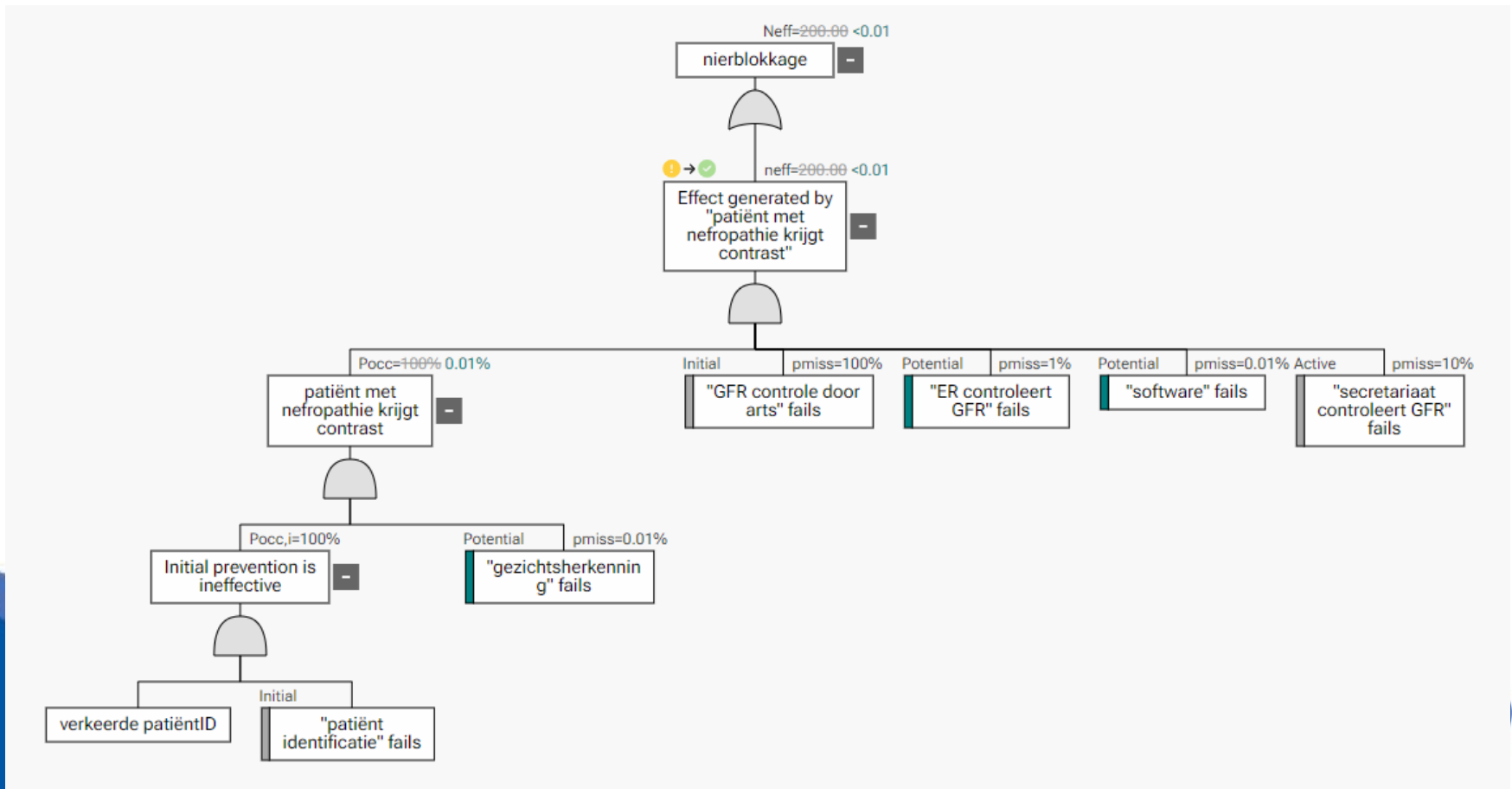
- Introduced effects and multiple barriers
 - Evaluate influence on risk level

| | | | | | | | | | |
|-----------------------|----------------|---|------------------------|------------------------|-----------------|-------|--------------------------|--------------|--------------------------|
| Initial | | | | Initial | | | | | |
| patiënt identificatie | Pocc,i 100% | patiënt met nefropathie krijgt contrast 🔗 Show branch | Pocc 0.01 % 100% | GFR controle door arts | Pmiss,i 100% | ! → ✓ | neff < 0.01 200-00 | nierblokkage | Neff < 0.01 200-00 |
| Potential | | | | ER controleert GFR | pmiss 1% | | | | |
| gezichtsherkenning | pmiss 0.01% | software | pmiss 0.01% | | | | | | |
| | | Active secretariaat controleert GFR | pmiss 10% | | | | | | |



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- Fault tree



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- Introduced some costs to evaluate the influence of added measures

| Effect | Measures | | | | Cost/benefit i | | | | | |
|--------------------------------|------------------------------|------------------------------|-----------|---------|---|--|----------------------------------|---------------------------|-----------------------|-----------------------|
| | Description | Type | Status | pmiss | Δ_{neff} (patients/y) | Overall Δ_{Neff} (patients/y) | Event-related savings @5y (€) | Non-recurring cost (€) | Recurring cost (€) | Total cost @5y (€) |
| nierblokkage ↗ | secretariaat controleert GFR | Barrier ✎ | Active | 10.00 % | <0.01 | 1,800.00 | 0 | 0 | 0 | 0 |
| nierblokkage ↗ | | Barrier ✎ | | 10.00 % | 1,800.00 | | | | | |
| nierblokkage ↗ | ER controleert GFR | Barrier ✎ | Potential | 1.00 % | 198.00 | 198.00 | 0 | 0 | 0 | 0 |
| | ER controleert GFR | | Active | | | <0.01 | 0 | 0 | 0 | 0 |
| nierblokkage ↗ | gezichtsherkenning | Prevention ✎ | Potential | 0.01 % | 199.98 | 199.98 | 0 | 150,000 | 15,000 | 225,000 |
| nierblokkage ↗ | software | Barrier ✎ | Potential | 0.01 % | 199.98 | 199.98 | 0 | 10,000 | 1,000 | 15,000 |

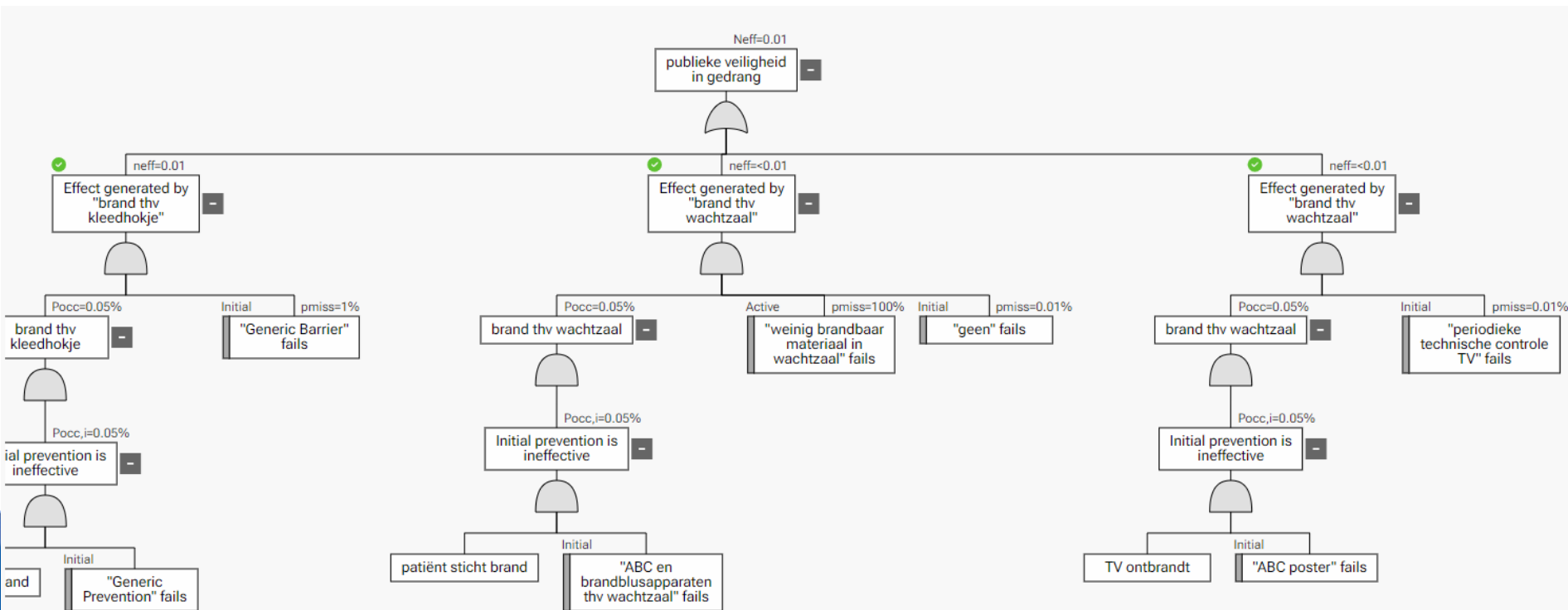
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- Introduced initial preventions and barriers and some additional barriers

| Cause of failure | Failure Mode | Initial Preventions | Initial Barriers | Severity | Occurrence, initial | Detectability, initial | RPN, initial | Added Preventions | Added Barriers |
|--|------------------------|--|--|----------|---------------------|------------------------|--------------|-------------------|-------------------------------|
| Door eigen beslissing (geen geduld) | patiënt is afwezig | poster wachttijd max 30min | geen | 2 | 6 | 1 | 12 | | |
| Te weinig ruimte (architectonisch) | agressie | voldoende zitplaatsen voorzien | geen | 5 | 3 | 1 | 15 | | |
| Te lange wachttijden | patiënt wordt onwel | water en voldoende verluchting voorzien | geen | 2 | 7 | 1 | 14 | | camera in wachtzaal |
| TV ontbrandt | brand thv wachtzaal | ABC poster | periodieke technische controle TV | 7 | 3 | 1 | 21 | | |
| doordat patiënt in verkeerde wachtzaal zit | patiënt wordt vergeten | geen | RTT contacteert secretariaat | 2 | 3 | 1 | 6 | scansysteem | camera in wachtzaal |
| Mobiliteit | patiënt is afwezig | begeleiden van patiënt volgens protocol | arts vermeld mobiliteitsprobleem in assessment | 2 | 7 | 1 | 14 | | |
| Delay ander OZ/behandeling | patiënt is afwezig | communicatie tussen diensten | haalbare planning | 2 | 7 | 1 | 14 | | |
| Communicatie (taal, overtuiging) | agressie | tolkenlijst, informatiebrochures in andere talen | communicatietaal in KWS vermelden | 5 | 3 | 1 | 15 | | |
| Te ziek | patiënt is afwezig | geen | geen | 2 | 7 | 1 | 14 | | |
| patiënt sticht brand | brand thv wachtzaal | ABC en brandblusapparaten thv wachtzaal | geen | 7 | 3 | 1 | 21 | | weinig brandbaar materiaal in |
| door Vervoer (extern/intern) | patiënt wordt vergeten | Logistiek medewerker regelt vervoer | geen | 2 | 6 | 1 | 12 | | camera in wachtzaal |
| Geen/te weinig doorgankelijkheid | vallen | ruimte op orde houden | dagelijks onderhoud | 5 | 6 | 1 | 30 | | |

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- Evaluated in fault trees



Workshop conclusions

- Realized that we need to work on smaller processes
 - Less time consuming per process
 - Easier to keep team motivated
- Top 3 in change requests
 - Task manager
 - Assign tasks to users; send notifications; ...
 - Important for review
 - More flexibility in tree structure
 - share causes between failure modes; link multiple causes in one failure mode; ...
 - Scales optimization
 - Customize S,O,D scales (set range differently from 1-10; customize $P_{occ}(O)$ and $P_{miss}(D)$ relationships...)



Next step

- Create RA from scratch in myQA
 - Excel used for absolute dose calibration of linac
 - Required for MDR

| p (hPa) | T (°C) | kTp | M1 (nC) | M2 (nC) | M3 (nC) | Mgemiddeld (nC) | D (cGy) | afwijking % |
|------------|-----------|------------|------------|------------|------------|--------------------|------------|----------------|
| 1014,5 | 21,8 | 1,0049005 | -32,33 | -32,31 | -32,32 | -32,32 | 201,66 | 0,8 |
| 1026 | 22,4 | 0,9956583 | -32,72 | -32,75 | -32,75 | -32,74 | 202,40 | 1,2 |
| 1026 | 22,4 | 0,9956583 | -32,45 | -32,41 | -32,4 | -32,42 | 200,43 | 0,2 |
| 1013 | 22,5 | 1,00877695 | -32,05 | -32,07 | -32,08 | -32,07 | 200,85 | 0,4 |
| 1020,5 | 22,9 | 1,00271791 | -32,25 | -32,26 | -32,27 | -32,26 | 200,85 | 0,4 |
| 1020,5 | 22,9 | 1,00271791 | -32,25 | -32,26 | -32,27 | -32,26 | 200,92 | 0,5 |
| 1016 | 23 | 1,00749928 | -32,14 | -32,15 | -32,15 | -32,15 | 201,17 | 0,6 |

- Start with creation of flow chart
- Define steps/sub-steps/failure modes/causes/effect
- Define per cause of failure
 - initial preventions & barriers / S-O-D / added preventions & barriers

Benefits myQA over HFMEA

- More and visual information in RA
 - Flowchart
 - Helps to keep the overview during the analysis
 - Fault tree
 - Preventions & barriers
- Useful to prove necessity of investment (or not 😊)
- Report creation
 - No pdf export from excel needed
 - Clear overview for quality department

